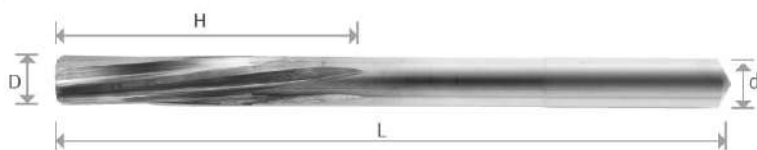




# 鎢鋼絞刀 (機械絞刀)

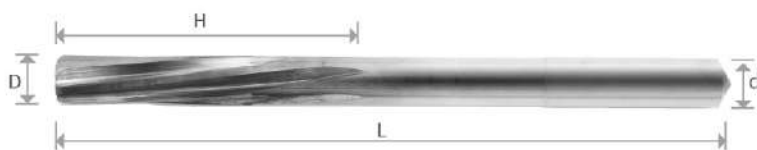
Micro grain carbide machine reamers



D1	Tolerance	0.002-0.008mm
d		0.002-0.008mm

V <sub>c</sub> = m/min	Alu plastics	Alu	Alu cast >10% Si	500N	750N	900N	1100N	1400N	42HRC	55HRC	60HRC	67HRC	INOX (S/STL) <900N	INOX (S/STL) <900N	Ti >850 N	GG(G)	CuZn	Graphite GRP CRP	Uni	max	min	Air
ISO code:	N	N	N	*****	*****	*****	*****	*****	***				M	M	**	K	N	N				

編號(Number)	直徑(D)	刃長(H)	有效長(L2)	全長(L)	刃數(F)	在庫(Stock)
0615S-118000	1.0	5.5	14	36	3T	
0615S-118001	1.1	6.5	14	36	3T	
0615S-118002	1.2	7.5	14	36	3T	
0615S-118003	1.3	7.5	14	36	3T	
0615S-118004	1.4	8	16	43	3T	
0615S-118005	1.5	8	16	43	3T	
0615S-118006	1.6	9	16	43	3T	
0615S-118007	1.7	9	16	43	3T	
0615S-118008	1.8	10	20	49	3T	
0615S-118009	1.9	10	20	49	3T	
0615S-118010	2.0	11	22	49	4T	
0615S-118011	2.1	14	28	49	4T	
0615S-118012	2.2	14	28	57	4T	
0615S-118013	2.3	14	28	57	4T	
0615S-118014	2.4	14	28	57	4T	
0615S-118015	2.5	14	28	57	4T	
0615S-118016	2.6	14	28	57	4T	
0615S-118017	2.7	15	30	61	4T	
0615S-118018	2.8	15	30	61	4T	
0615S-118019	2.9	15	30	61	4T	
0615S-118020	3.0	15	30	61	4T	
0615S-118021	3.1	16	33	65	4T	
0615S-118022	3.2	16	33	65	4T	
0615S-118023	3.3	16	33	65	4T	
0615S-118024	3.4	18	39	70	4T	
0615S-118025	3.5	18	39	70	4T	
0615S-118026	3.6	18	39	70	4T	
0615S-118027	3.7	18	39	70	4T	
0615S-118028	3.8	18	39	70	4T	
0615S-118029	3.9	19	44	75	4T	
0615S-118030	4.0	19	44	75	6T	



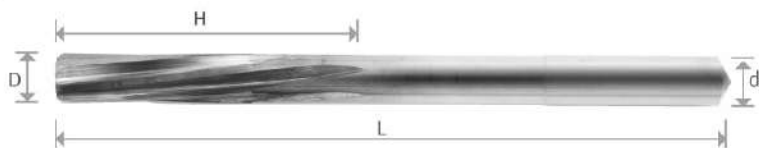
V <sub>c</sub> = m/min	Alu plastics	Alu	Alu cast	10% Si	<500N	<750N	<900N	<1100N	<1400N	42HRC	<55HRC	<60HRC	<67HRC	INOX (S/STL)	INOX (S/STL)	Ti	GG(G)	CuZn	Graphite GRP CRP	Uni	max	min	Air
ISO code:	N	N	N	*****	*****	*****	*****	*****	*****	***				M	M	**	K	N	N				

編號(Number)	直徑(D)	刃長(H)	有效長(L2)	全長(L)	刃數(F)	在庫(Stock)
0615S-118031	4.1	19	44	75	6T	
0615S-118032	4.2	19	44	75	6T	
0615S-118033	4.3	21	49	80	6T	
0615S-118034	4.4	21	49	80	6T	
0615S-118035	4.5	21	49	80	6T	
0615S-118036	4.6	21	49	80	6T	
0615S-118037	4.7	21	49	80	6T	
0615S-118038	4.8	23	55	86	6T	
0615S-118039	4.9	23	55	86	6T	
0615S-118040	5.0	23	55	86	6T	
0615S-118041	5.1	23	55	86	6T	
0615S-118042	5.2	23	55	86	6T	
0615S-118043	5.3	26	61	86	6T	
0615S-118044	5.4	26	61	93	6T	
0615S-118045	5.5	26	61	93	6T	
0615S-118046	5.6	26	61	93	6T	
0615S-118047	5.7	26	61	93	6T	
0615S-118048	5.8	26	61	93	6T	
0615S-118049	5.9	26	61	93	6T	
0615S-118050	6.0	26	61	93	6T	
0615S-118051	6.1	28	70	101	6T	
0615S-118052	6.2	28	70	101	6T	
0615S-118053	6.3	28	70	101	6T	
0615S-118054	6.4	28	70	101	6T	
0615S-118055	6.5	28	70	101	6T	
0615S-118056	6.6	28	70	101	6T	
0615S-118057	6.7	28	70	101	6T	
0615S-118058	6.8	31	77	109	4T	
0615S-118059	6.9	31	77	109	6T	
0615S-118060	7.0	31	77	109	6T	



# 鎢鋼絞刀 (機械絞刀)

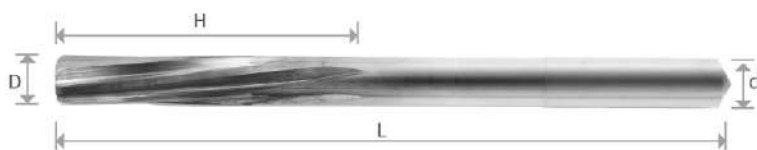
Micro grain carbide machine reamers



V <sub>c</sub> = m/min	Alu plastics	Alu	Alu cast >10% Si	500N	750N	900N	1100N	1400N	42HRC	55HRC	60HRC	67HRC	INOX (S/STL) <900N	INOX (S/STL) <900N	Ti >850 N	GG(G)	CuZn	Graphite GRP CRP	Uni	max	min	Air
ISO code:	N	N	N	*****	*****	*****	*****	*****	***				M	M	**	K	N	N				

編號(Number)	直徑(D)	刃長(H)	有效長(L2)	全長(L)	刃數(F)	在庫(Stock)
0615S-118061	7.1	31	77	109	6T	
0615S-118062	7.2	31	77	109	6T	
0615S-118063	7.3	31	77	109	6T	
0615S-118064	7.4	31	77	109	6T	
0615S-118065	7.5	31	77	109	6T	
0615S-118066	7.6	31	77	109	6T	
0615S-118067	7.7	33	80	117	6T	
0615S-118068	7.8	33	80	117	6T	
0615S-118069	7.9	33	80	117	6T	
0615S-118070	8.0	33	80	117	6T	
0615S-118071	8.1	33	80	117	6T	
0615S-118072	8.2	33	80	117	6T	
0615S-118073	8.3	33	80	117	6T	
0615S-118074	8.4	33	80	117	6T	
0615S-118075	8.5	33	80	117	6T	
0615S-118076	8.6	33	80	117	6T	
0615S-118077	8.7	36	90	125	6T	
0615S-118078	8.8	36	90	125	6T	
0615S-118079	8.9	36	90	125	6T	
0615S-118080	9.0	36	90	125	6T	
0615S-118081	9.1	36	90	125	6T	
0615S-118082	9.2	36	90	125	6T	
0615S-118083	9.3	36	90	125	6T	
0615S-118084	9.4	36	90	125	6T	
0615S-118085	9.5	36	90	125	6T	
0615S-118086	9.6	36	90	125	6T	
0615S-118087	9.7	38	95	133	4T	
0615S-118088	9.8	38	95	133	6T	
0615S-118089	9.9	38	95	133	6T	
0615S-118090	10.0	38	95	133	6T	





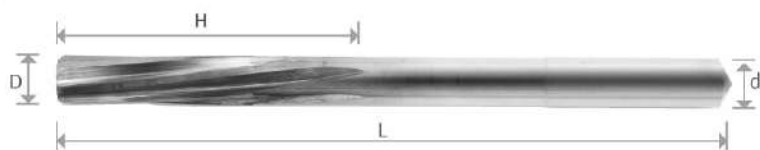
V <sub>c</sub> = m/min	Alu plastics	Alu	Alu cast >10% Si	I <500N	I <750N	I <900N	I <1100N	I <1400N	I 42HRC	I <55HRC	I <60HRC	I <67HRC	INOX (S/STL) <900N	INOX (S/STL) <900N	Ti >850 N	GG(G)	CuZn	Graphite GRP CRP	Uni					Air
ISO code:	N	N	N	*****	*****	*****	*****	*****	***				M	M	**	K	N	N						

編號(Number)	直徑(D)	刃長(H)	有效長(L2)	全長(L)	刃數(F)	在庫(Stock)
0615S-118091	10.1	38	95	133	6T	
0615S-118092	10.2	38	95	133	6T	
0615S-118093	10.3	38	95	133	6T	
0615S-118094	10.4	38	95	133	6T	
0615S-118095	10.5	38	95	133	6T	
0615S-118096	10.6	38	95	133	6T	
0615S-118097	10.7	41	105	142	6T	
0615S-118098	10.8	41	105	142	6T	
0615S-118099	10.9	41	105	142	6T	
0615S-118100	11.0	41	105	142	6T	
0615S-118101	11.1	41	105	142	6T	
0615S-118102	11.2	41	105	142	6T	
0615S-118103	11.3	41	105	142	6T	
0615S-118104	11.4	41	105	142	6T	
0615S-118105	11.5	41	105	142	6T	
0615S-118106	11.6	41	105	142	6T	
0615S-118107	11.7	41	105	142	6T	
0615S-118108	11.8	41	105	142	6T	
0615S-118109	11.9	44	115	151	6T	
0615S-118110	12.0	44	115	151	6T	
0615S-118120	13.0	44	115	151	6T	



# 鎢鋼絞刀 (長柄型)

Micro grain carbide machine reamers (Long Flute)



V <sub>c</sub> = m/min	Alu plastics	Alu	Alu cast >10% Si	500N	750N	900N	1100N	1400N	42HRC	55HRC	60HRC	67HRC	INOX (S/STL) <900N	INOX (S/STL) <900N	Ti >850 N	GG(G)	CuZn	Graphite GRP CRP	Uni	max	min	Air
ISO code:	N	N	N	*****	*****	*****	*****	*****	***				M	M	**	K	N	N				

編號(Number)	直徑(D)	刃長(H)	全長(L)	刃數(F)	在庫(Stock)
0615S-118020-L	3.0	15	100	4T	
0615S-118025-L	3.5	18	112	4T	
0615S-118030-L	4.0	19	119	4T	
0615S-118035-L	4.5	21	126	4T	
0615S-118040-L	5.0	23	132	6T	
0615S-118050-L	6.0	26	139	6T	
0615S-118060-L	7.0	31	156	6T	
0615S-118070-L	8.0	33	165	6T	
0615S-118080-L	9.0	36	175	6T	
0615S-118090-L	10.0	38	184	6T	
0615S-118100-L	11.0	41	195	6T	
0615S-118110-L	12.0	44	205	6T	
0615S-118120-L	13.0	44	205	6T	
0615S-118130-L	14.0	47	214	6T	
0615S-118140-L	15.0	50	220	6T	
0615S-118150-L	16.0	52	227	6T	
0615S-118160-L	17.0	54	235	6T	
0615S-118170-L	18.0	56	241	6T	
0615S-118180-L	19.0	58	247	6T	
0615S-118190-L	20.0	60	254	6T	